




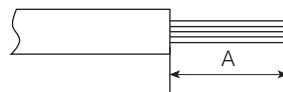
## ACCESSORIES

SHELL SIZE	PART NUMBER	SERIES	COLOR	LENGTH (IN)	HEIGHT (IN)	WEIGHT (G)
5	SJS257000	Self-Adhesive Cradle 	Black	1.033	0.645	2.5
8	SJS445000		White	1.031	0.701	2.7
7	SJS883000		Black	1.031	0.701	2.7
10	SJS991000		White	1.031	0.846	2.8
8	SJS450100	Screw Mount Cradle 	Black	1.033	0.982	3.3
7	SJS450250		Black	1.033	0.976	3.9
7	SJS450300	Strain Relief 	Black	0.95	0.539	0.6
SJS8201xx & SJS8202xx	SJS450400		Black	1	0.685	0.8

## ASSEMBLY INSTRUCTIONS

### WIRE STRIPPING

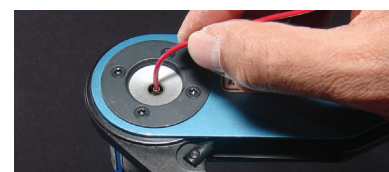
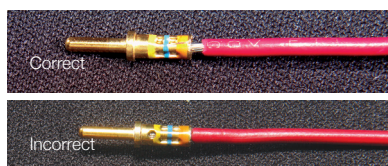
Strip insulation from end of wire to be crimped. (See table for proper stripping dimensions.) Do not cut or damage wire strands.



WIRE SIZE	A
22D	.125 (3.18)
20	.188 (4.77)
16	.188 (4.77)
12	.188 (4.77)

All dimensions in inches  
(millimeters in parenthesis)

### CONTACT CRIMPING



**STEP 1:** Insert wire into rear of contact. Wire insulation must press against rear of contact. Wire must be visible through inspection hole.

**STEP 2:** M22520 series crimp tool and locator is recommended. See Contact and Tool Table [⇒ on pages 428-429](#). for choice of turret head and selection setting according to contact size, part number and wire gauge size.

**STEP 3:** Insert contact and wire into tool jaws. To crimp, squeeze handles together fully until ratchet releases and allows handles to expand; otherwise, contact cannot be extracted from tool jaws. Maintain slight insertion pressure on wire while crimping contact to wire.